



# **AUTO SHEET FEEDING**

## **FLATBED CUTTER**

## SG-ASF420

- Digital die-cutting crafts which meet mass production process Standard.
- More intelligent interaction with 7-inch touch screen;
- 4 tools in 4 combinations.
- Automatic induction lifting feeder combined with independent paper feeding system.
- Feeding, REAR scanning and REAR cutting separately with non-interference.
- Wider application scenarios with wider format and thicker mate-Rial.
- More medias can be placed up to 18 CM stacking.
- The speed are greatly improved both on scanning and running.



Multiple Connection **Methods** 



7 Inch Full Touch Screen



Intelligent

operation



Performance

improvement





Real-time





Four Knife Head Design **Die-cutting + Indentation** 





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### **PRODUCT PARAMETERS:**

Model name	SG-ASF420
Cutting control system	X- High-power brushless servo motor
	Y- High-power brushless servo motor
Positioning sensor type	Digital camera (CCD)
Control panel	7 inch capacitive touch screen
Number of tool holders	Double tool holders
Blade types	Blade, creasing tool and pen
Number of tangential blade	Double tool holders
Tangential blade types	Blade, creasing tool
Machine performance	
Operation mode	Front / Rear scanning and Front / Rear cutting / Matrix cutting
Media hold method	Vacuum suction
Scanning code type	Mark/QR code
Maximum width	490mmX710mm
Maximum cutting size	430mmX672mm
Scanning speed	5-10s
Maximum actual cutting speed	100mm/s-700mm/s 10mm/s Step
Maximum Cutting Force	Creasing: 0-1900gf (10gf 1Step) Blade: 0-1900gf (10gf 1Step)
Maximum Paper Weight	600g (Varies from different cutting materials)
Media feeding method	Pneumatic auto feeding system
Sheet stack height	18 cm, up to 600 pcs depends on thickness of the paper
Maximum feeding size	A2 (420mmX594mm)
Sheet feeding speed	2-6 pcs/ minute
Minimum character cutting size	About 10mm <sup>2</sup> (Varies from contour paterns and medias)
Mechanical resolution	0.02mm
Programmable resolution	HPGL 0.025mm
Repeat precision	≤0.05mm
Cutting Media Types	Self-adhesive sticker, cardboard, corrugated paper, etc.
Software and compatibility	
Connectivity	USB , TCP , WiFi, U disk , Interface
Software and compatibility	CutStudio / Corel Draw / Illustrator Plug-in
Power and working en	vironment requirements
Working voltage and current	100VAC-120VAC, 50/60Hz, Maximum current 13.6A 200VAC-240VAC, 50/60Hz, Maximum current 6.8A
Working power	Maximum 700W
Vacuum Pump voltage and current	110VAC, 50Hz, Rated current 10.8A, 60Hz, Rated current 13.0A 220VAC, 50Hz, Rated current 4.5A, 60Hz, Rated current 5.6A
Vacuum Pump power	50Hz, 750W; 60Hz, 840W
Air Pump Vacuum Power	750W
Operation environment	$Temperature~+5^{\circ}\!C~to~+35~^{\circ}\!C~(Fahrenheit~41-95), Humidity~30\%~-75\%~(Non-condensing)$
Dimensions and Weigh	ıt en
Actual dimensions	930mm×860mm×940mm(Feeding platform) 1595mm×810mm×940mm(Flatbed cutter)
Package dimensions	1095mm×1031mm×1417mm(Feeding platform) 2168mm×1298mm×1332mm(Flatbed cutter)
NW/GW	$128\pm25$ kg/ $191\pm25$ kg(Feeding platform) $267\pm25$ kg/ $402\pm25$ kg(Flatbed cutter)

This parameter is subject to change without prior notice. The company reserves the right of final interpretation

### **APPLICABLE MATERIALS:**

Jam Paper

**Coated Paper** 

Sticker

Corrugated Board

Magnetic Sticker

**PVC** 

### **APPLICATION DISPLAY:**













